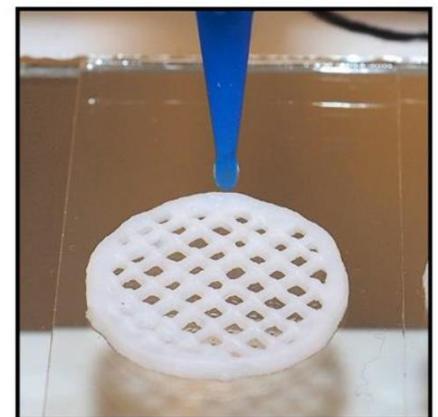
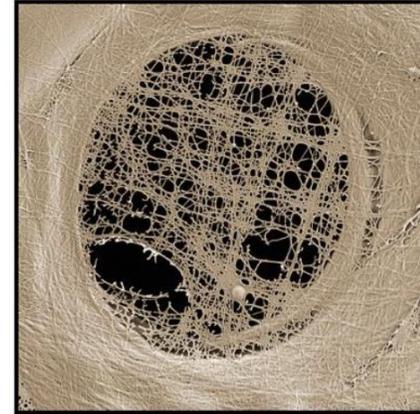


# Transmittance and reflectance of cellulose nanofibrils (CNF)

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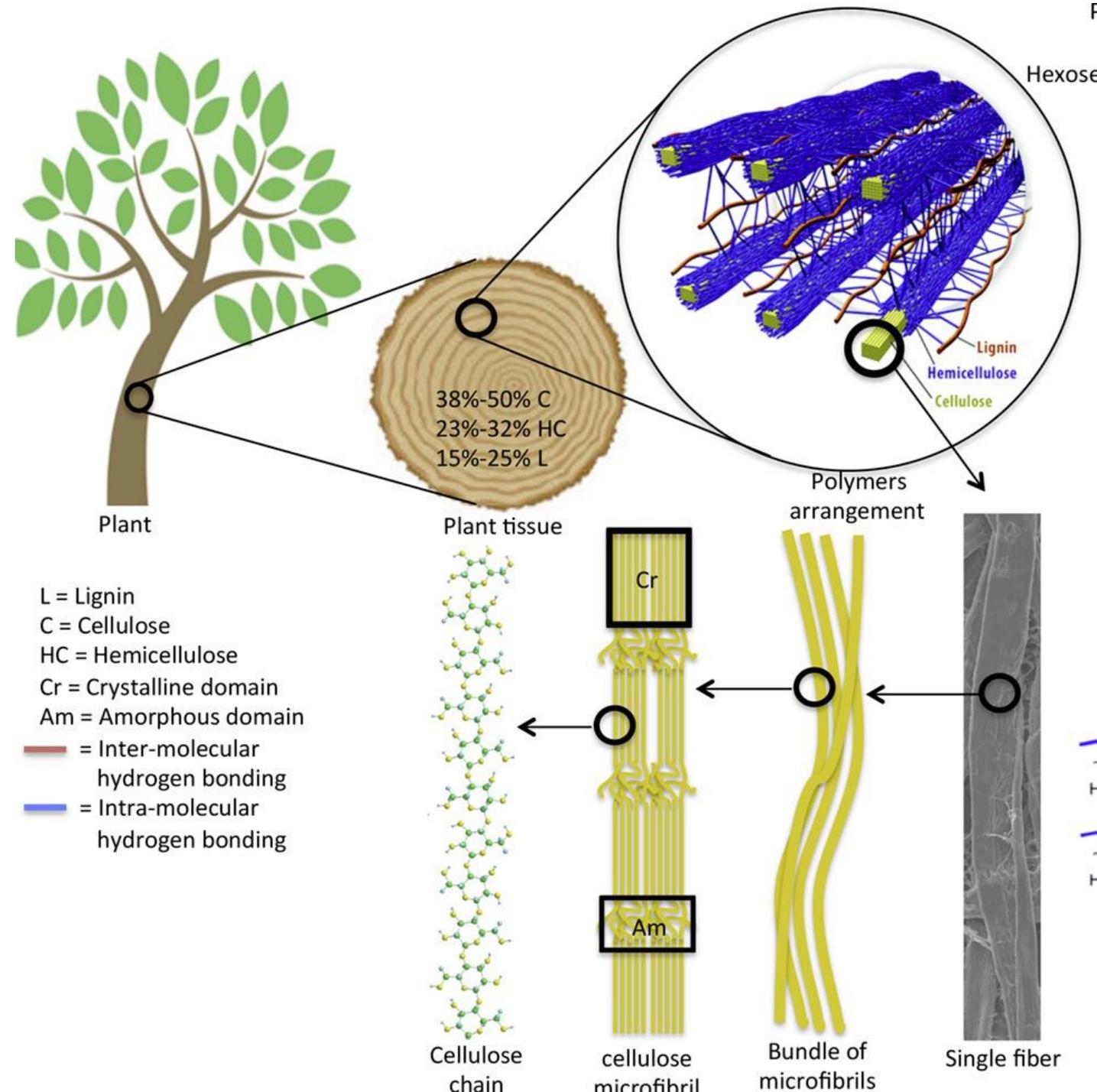


# Outline

- Preparation of the NCF films
- Measurement of spectral transmittance and Haze
- Measurement of BRDF and BTDF

# Some facts of CNF

- A high aspect ratio
  - 5–20 nm in width and a few  $\mu\text{m}$  in length.
- Films made from CNF have high strength (over 200 MPa) and high stiffness (around 20 GPa)
  - Its strength/weight ratio is 8 times that of stainless steel



# Production of CNF films

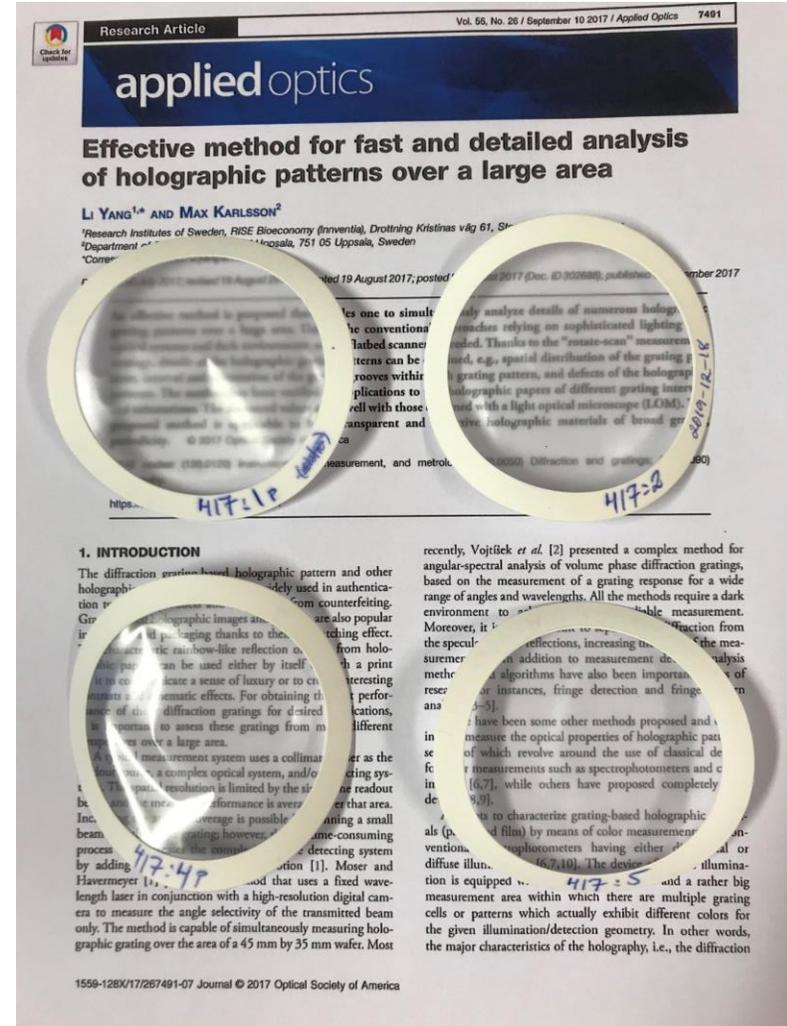
- Mechanical fibrillation using a high-pressure homogenization.
- 1–5 passes through the homogenizer.
- More the passes → purer CNF content (fewer fiber residuals)
  - optical properties improved
- CNF suspension in a jarl and dry.



Gel contains  
up to 98%  
water



# Image of the CNF films

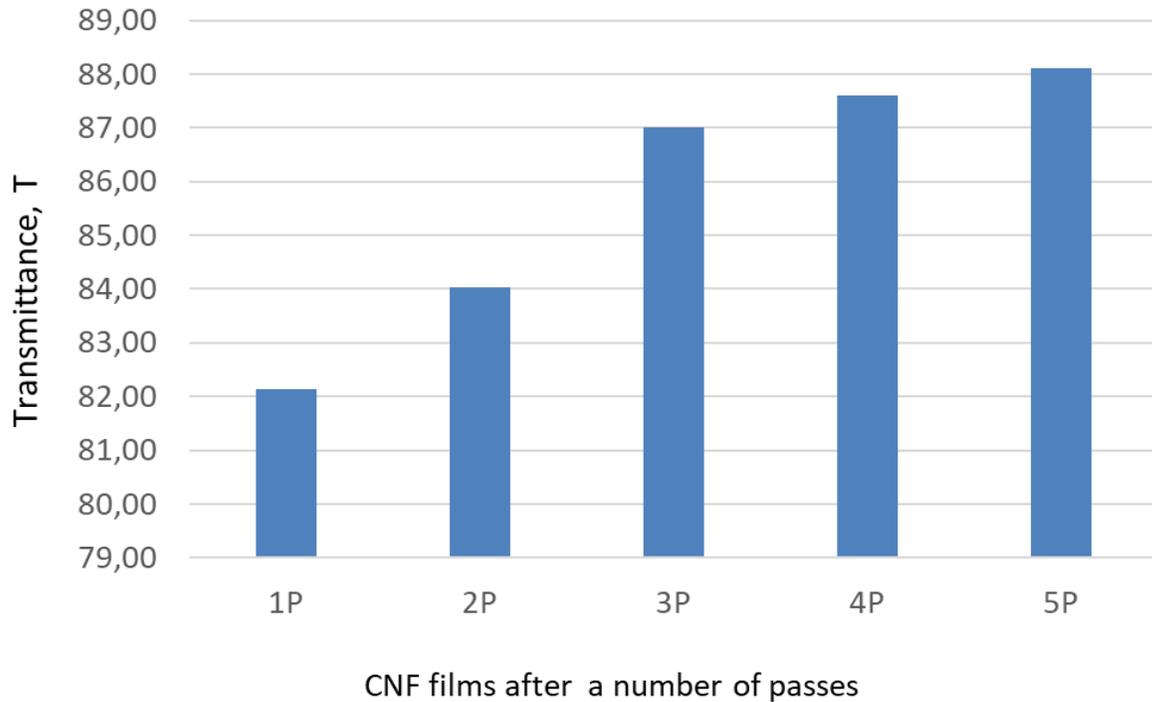


# Measurement of spectral transmittance and Haze

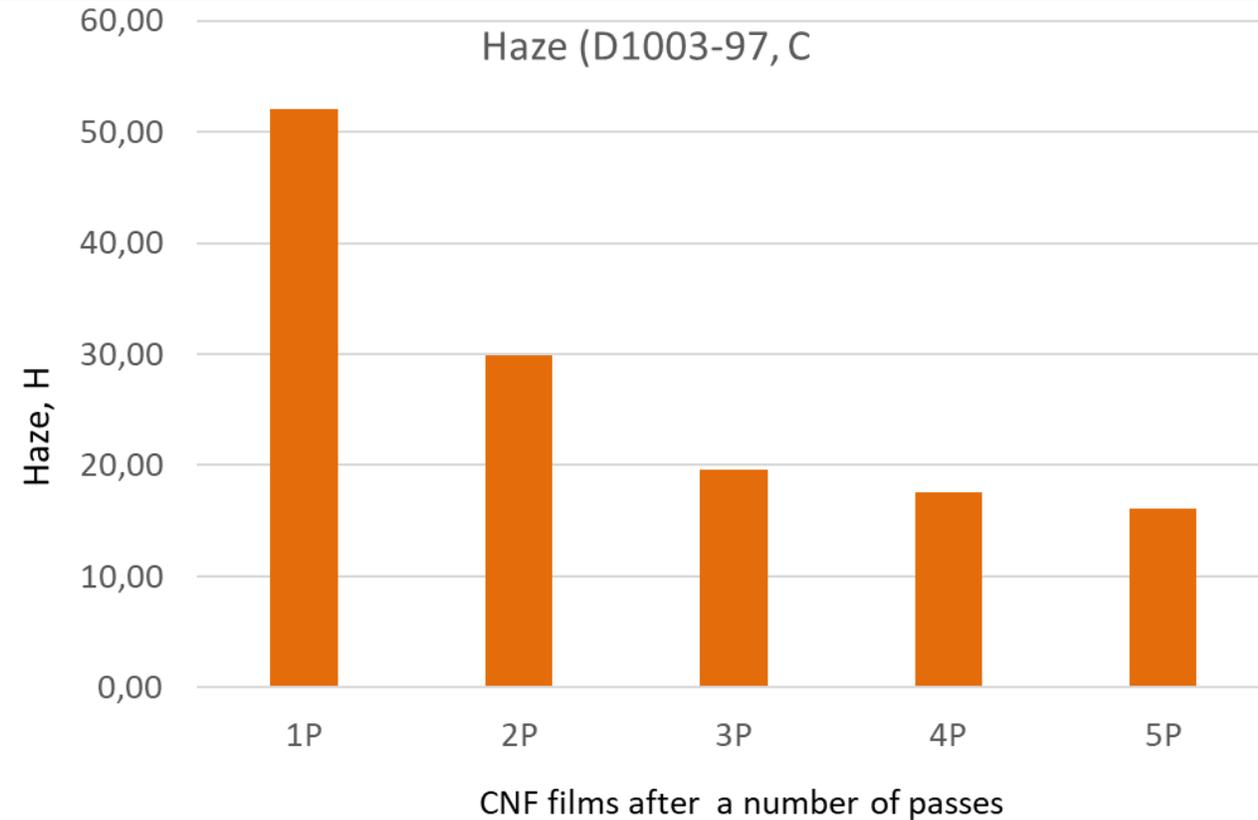
- Spectrophotometer CM3610d,
  - D/8° illumination / measurement geometry
  - 360:10:740 nm
- Spectral transmittance
- Haze

# Measurement with D/8° geometry

Total luminous transmittance of CNF films

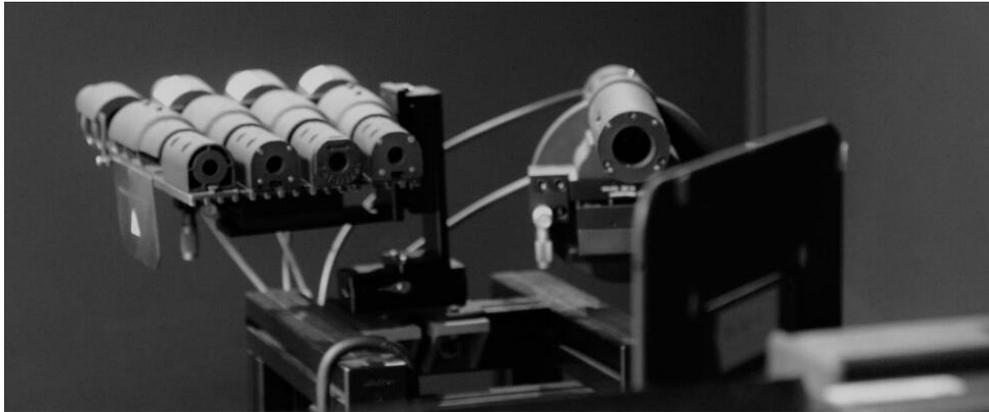


Haze (D1003-97, C)



# Measurement setup

Goniospectrophotometer OMS4 (OPTIS→ANSYS)



Credit: Matteo Balestrieri

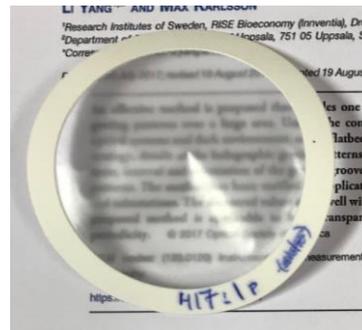
Dynamic range:  $10^8$   
Angular position  $\pm 0.01^\circ$   
Repeatability :  $< \pm 5\%$   
Sample Size : 5mm x 10mm →  
200mm x 200mm  
Thickness up to 30mm  
Max. Sample weight : 500gr

3 laser sources:

450nm, 520nm, 635nm

Xenon lamp

+20 spectral filters

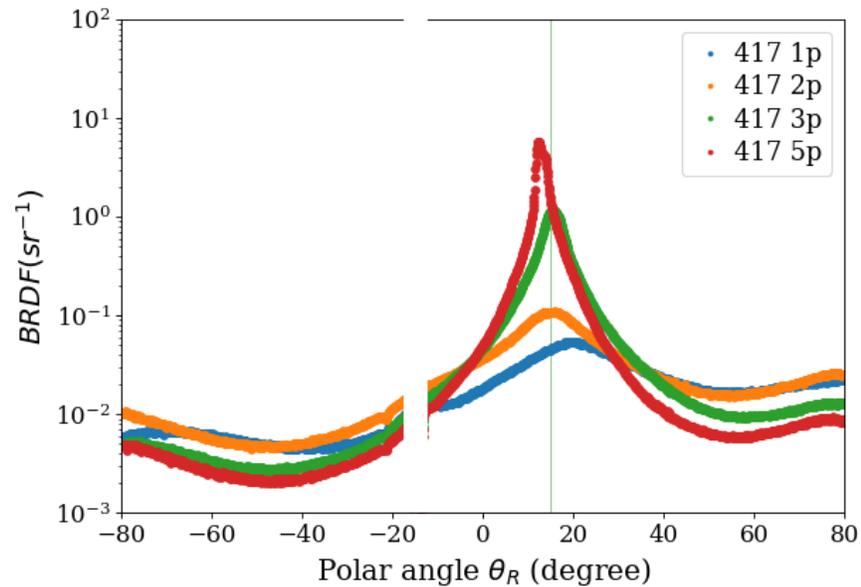


Xenon lamp @535nm

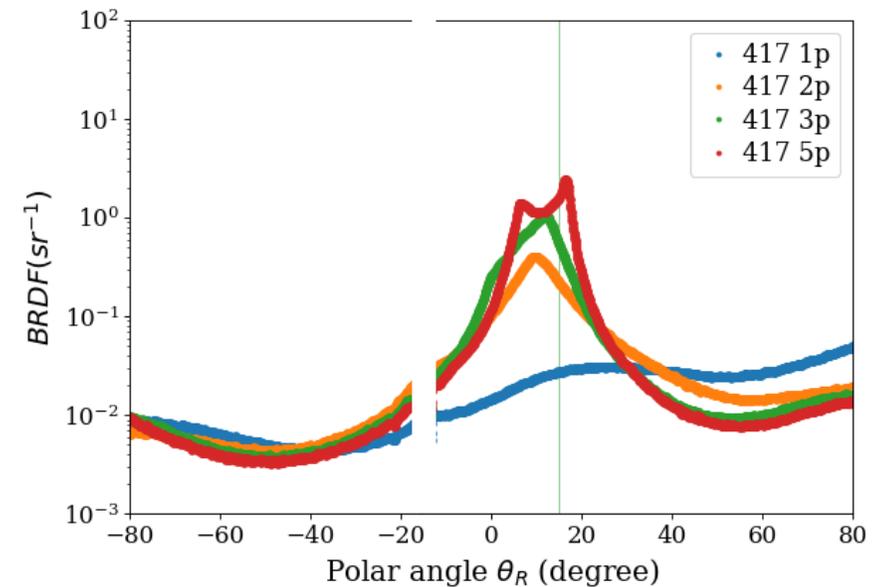
# Measurement of BRDF

- $\theta_i = 15^\circ$ , illumination from different sides

sample front



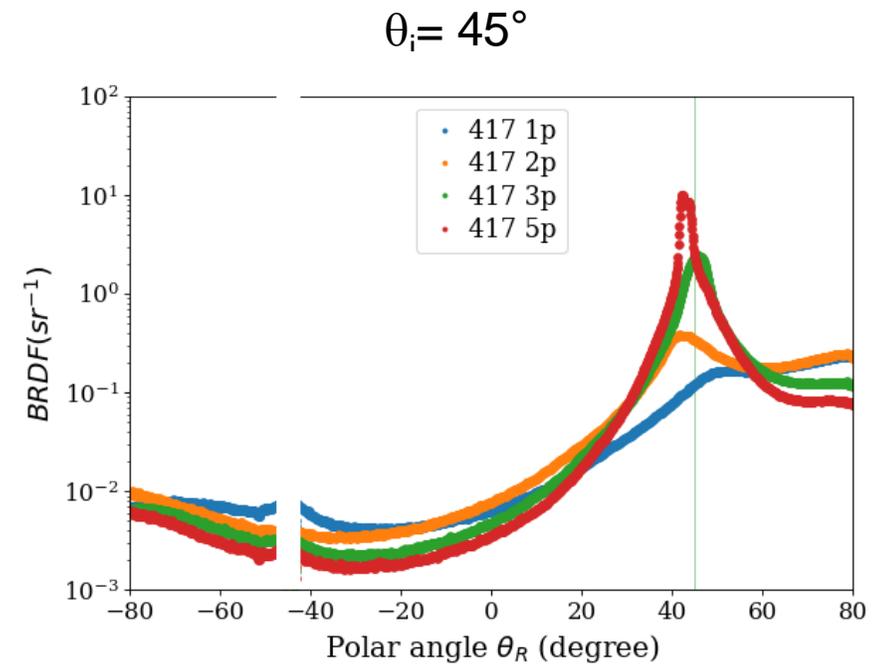
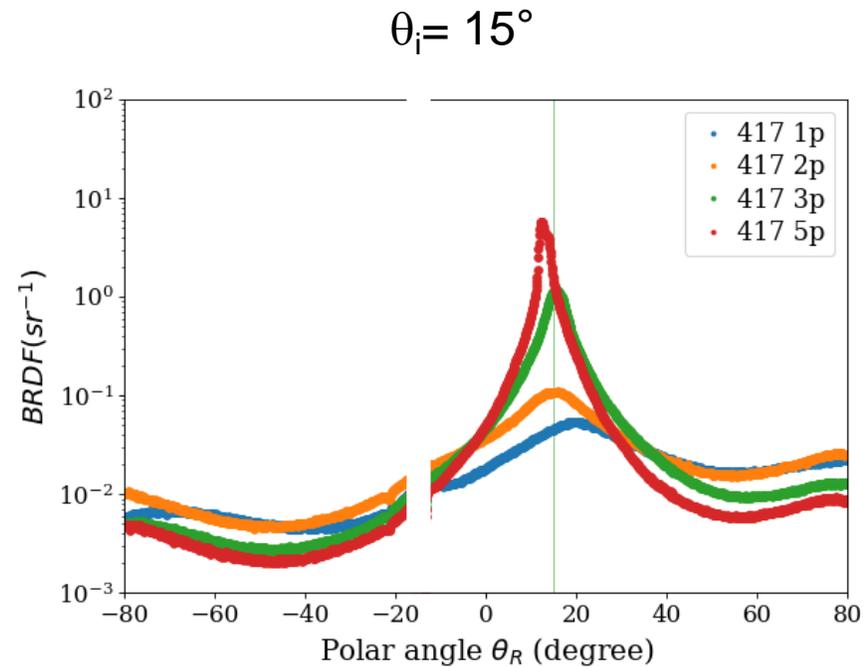
sample back



- Random local curvatures  $\rightarrow$  impact on BRDF
- Shape is corrupted, but integral should be more reliable
- Increase in BRDF from 417 1p to 417 5p

# Measurement of BRDF

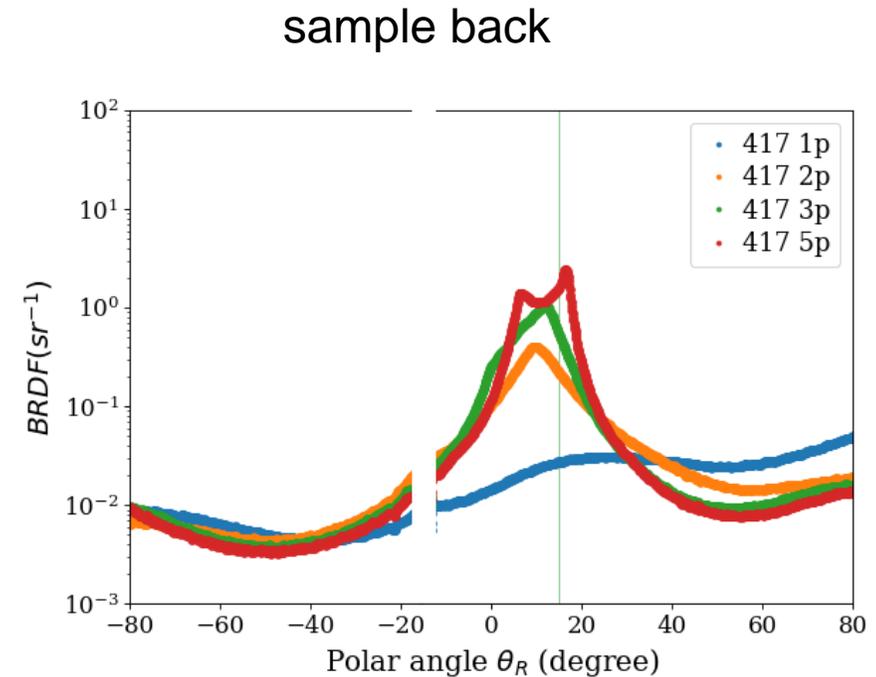
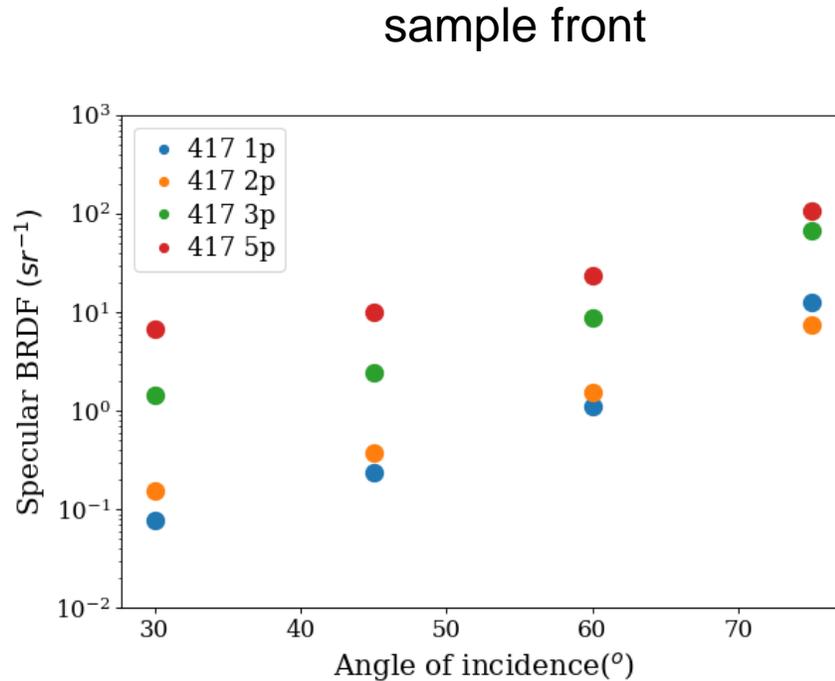
- illumination from sample back



- Random local curvatures  $\rightarrow$  impact on BRDF
- Shape is corrupted, but integral should be more reliable
- Increase in BRDF from 417 1p to 417 5p

# Measurement of BRDF

- BRDF values at specular reflection direction, illumination from different sides

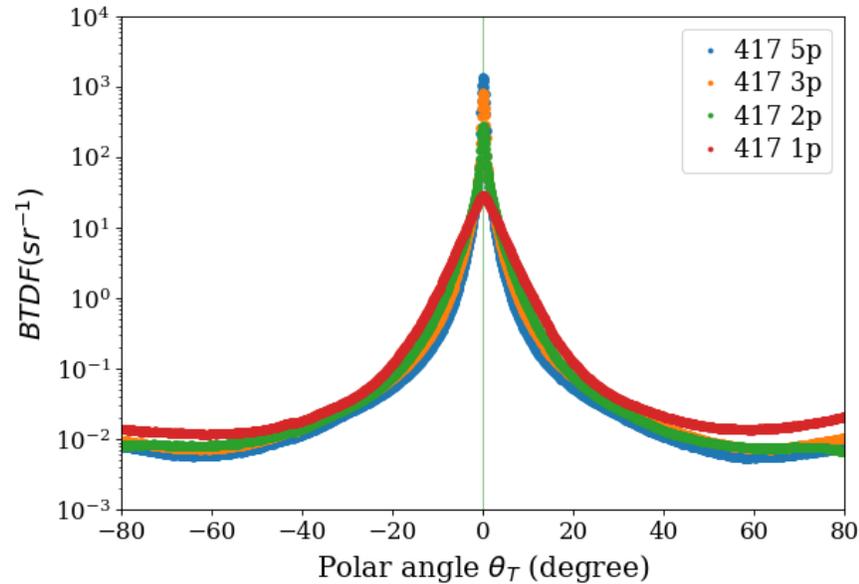


- Random local curvatures  $\rightarrow$  impact on BRDF
- Shape is corrupted, but integral should be more reliable
- Increase in BRDF from 417 1p to 417 5p

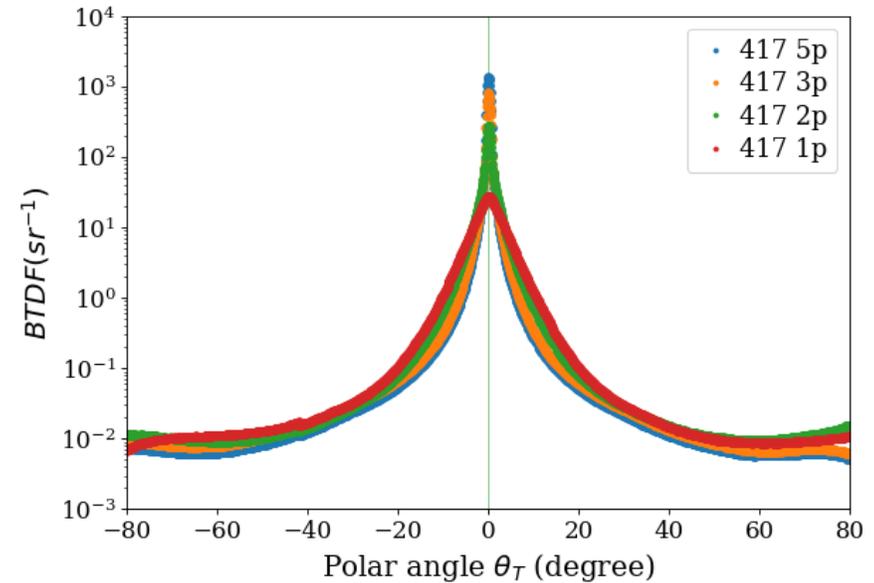
# Measurement of BTDF

- $\theta_i = 0^\circ$ , illumination from different sides

sample front



sample back

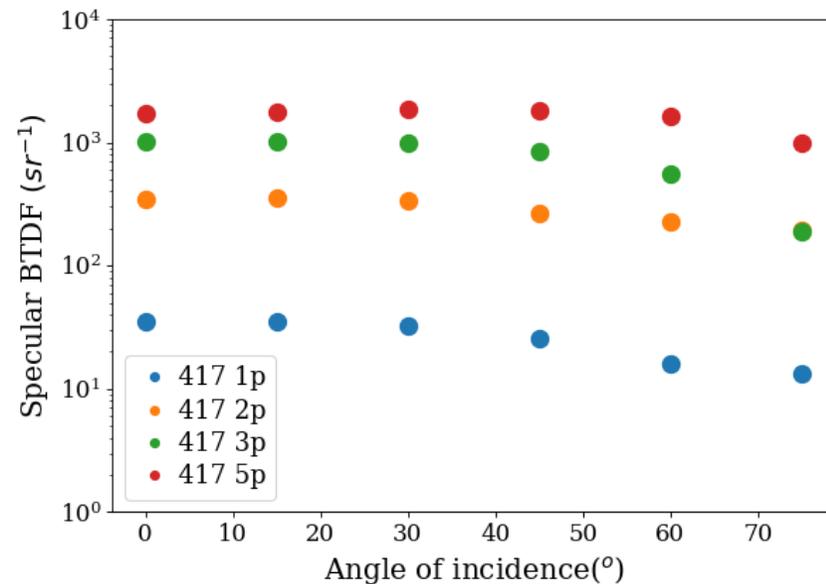


- Random local curvatures  $\rightarrow$  no striking impact on BTDF
- Increase in specular BTDF from 417 1p to 417 5p

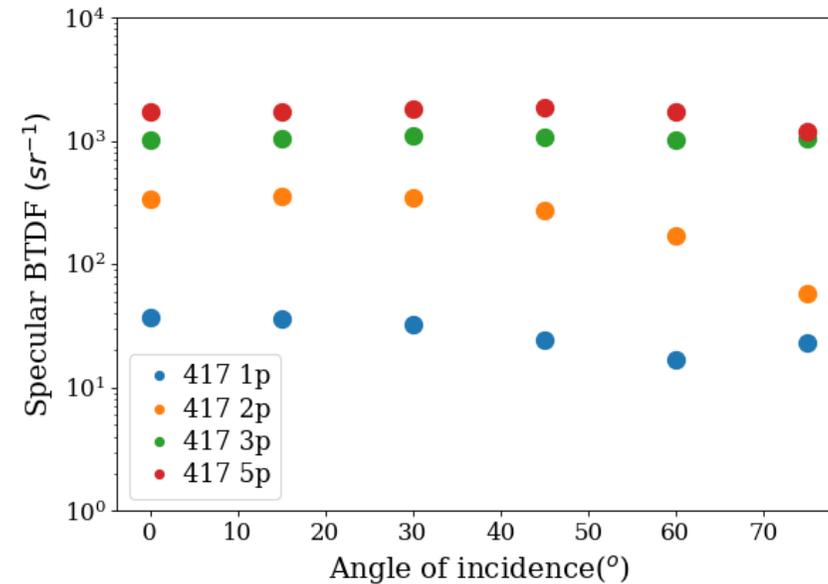
# Measurement of BTDF

- BRDF values at specular reflection direction, illumination from different sides

sample front



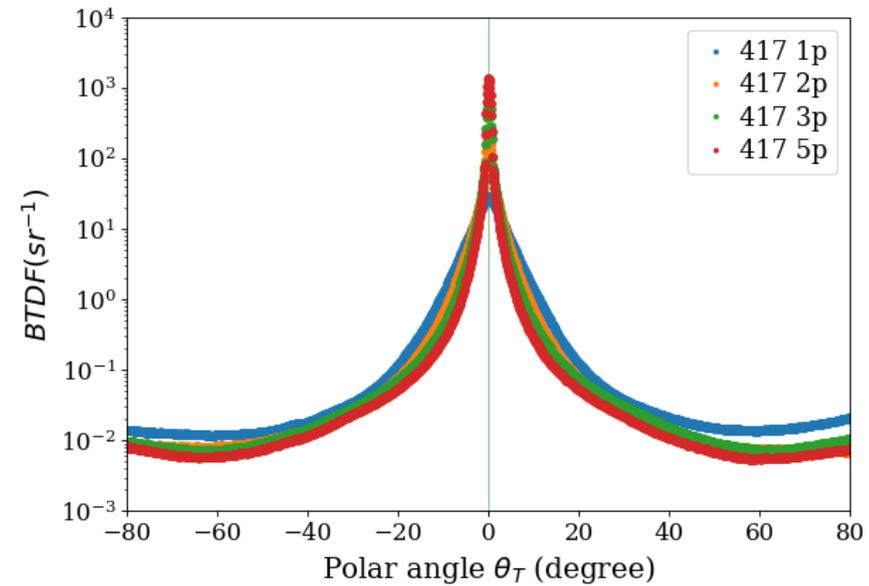
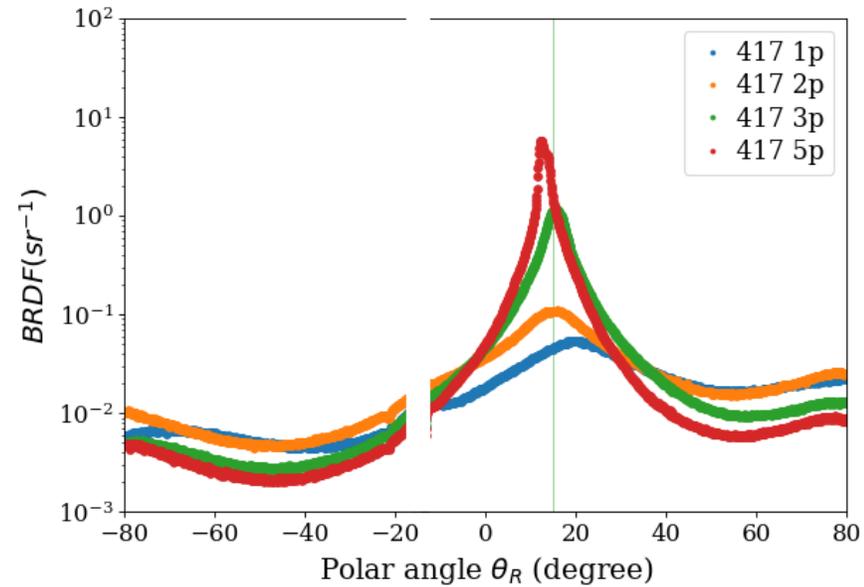
sample back



- Random local curvatures → no striking impact on BTDF
- Increase in specular BTDF from 417 1p to 417 5p

# Summary

- Good reproducibility of BTDF
- Discrimination of samples based on BTDF



What more profound analysis?